



POLYPLASTICS CO LTD
18-1 KONAN 2-CHOME



Duranex: XFR 6840 GF20(f1), 320NF(f1)

Polybutylene Terephthalate (PBT), pellets

(f1) - Suitable for outdoor use with respect to exposure to Ultraviolet Light, Water Exposure and Immersion in accordance with UL 746C.

Flammability	Value	Test Method
Flame Rating		UL 94
0.75 mm, BK	V-0	
1.5 mm, BK	V-0	
3.0 mm, BK	V-0, 5VA	
Flammability Classification		IEC 60695-11-10, -20
0.75 mm, BK	V-0	
1.5 mm, BK	V-0	
3.0 mm, BK	V-0, 5VA	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746
0.75 mm	PLC 1	
1.5 mm	PLC 1	
3.0 mm	PLC 1	
High Amp Arc Ignition (HAI)		UL 746
0.75 mm	PLC 0	
1.5 mm	PLC 0	
3.0 mm	PLC 0	
Comparative Tracking Index (CTI)	PLC 1	UL 746
Dielectric Strength	24 kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 0	UL 746
Volume Resistivity	1.0E+14 ohms-cm	ASTM D257
Volume Resistivity	1.0E+14 ohms-cm	IEC 60093
Arc Resistance	PLC 5	ASTM D495
Electric Strength	24 kV/mm	IEC 60243-1
Thermal	Value	Test Method
RTI Elec		UL 746
0.75 mm	125 °C	
1.5 mm	125 °C	
3.0 mm	125 °C	
RTI Imp		UL 746
0.75 mm	125 °C	
1.5 mm	125 °C	
3.0 mm	125 °C	
RTI Str		UL 746
0.75 mm	125 °C	
1.5 mm	125 °C	
3.0 mm	125 °C	
Physical	Value	Test Method
Outdoor Suitability	f1	UL 746C

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